

## **Ford Focus MK2**

### **Rear Lower Bumper Bar**



**Tools Required: 8MM Allen Key, 10MM, 13MM & 15MM Spanners (Ratchet Spanners will help), T30 Torx, Phillips Screwdriver, 7MM Socket.**



**Job time approx. 45-60 Mins**

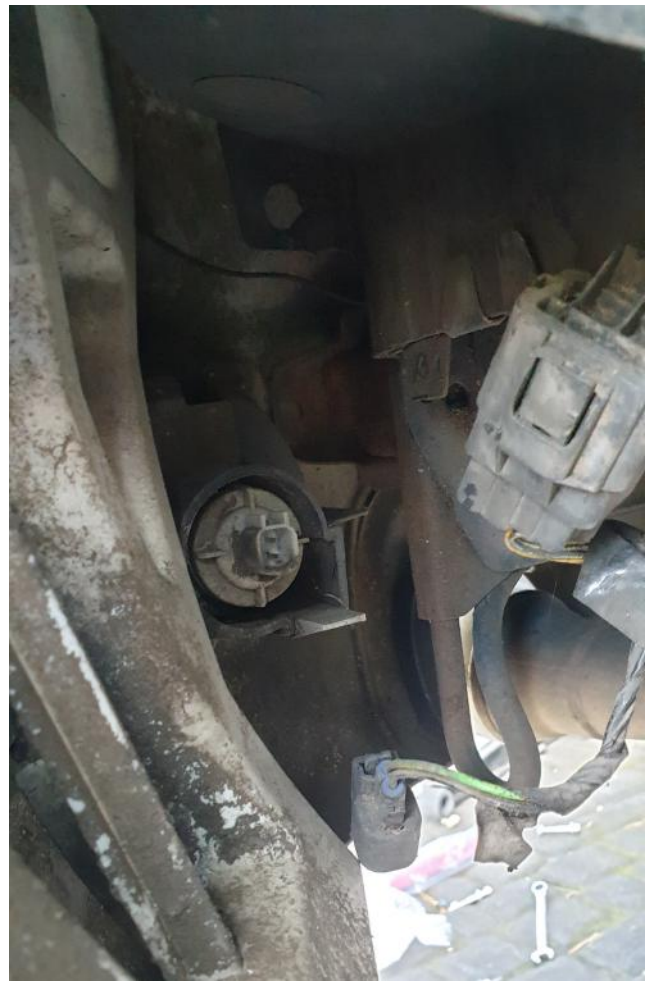
## **Step 1.**

**Lift your car either on a car lift or using a jack and jack stands and remove both rear wheels.**



## Step 2.

**Remove the 2 t30 bits holding the wheel arch liner to the rear bumper on each side, and unplug the reverse and fog lights.**





**Then remove the 10mm nut behind the wheel arch**



**Using a screwdriver remove the plastic screw and plastic surround from the bottom bumper support**



**Remove the 2 7MM bolts under each brake light and pull off the bumper being careful not to drop it or scratch any paint.**



## Step 3.

**With the bumper off you can now see the crash bar which is where the brace will attach to.**



**Remove bottom 2 nuts on the left side of the crash bar and the 3 Nuts on the right side and remove the bracket (No longer used so can be put away)**

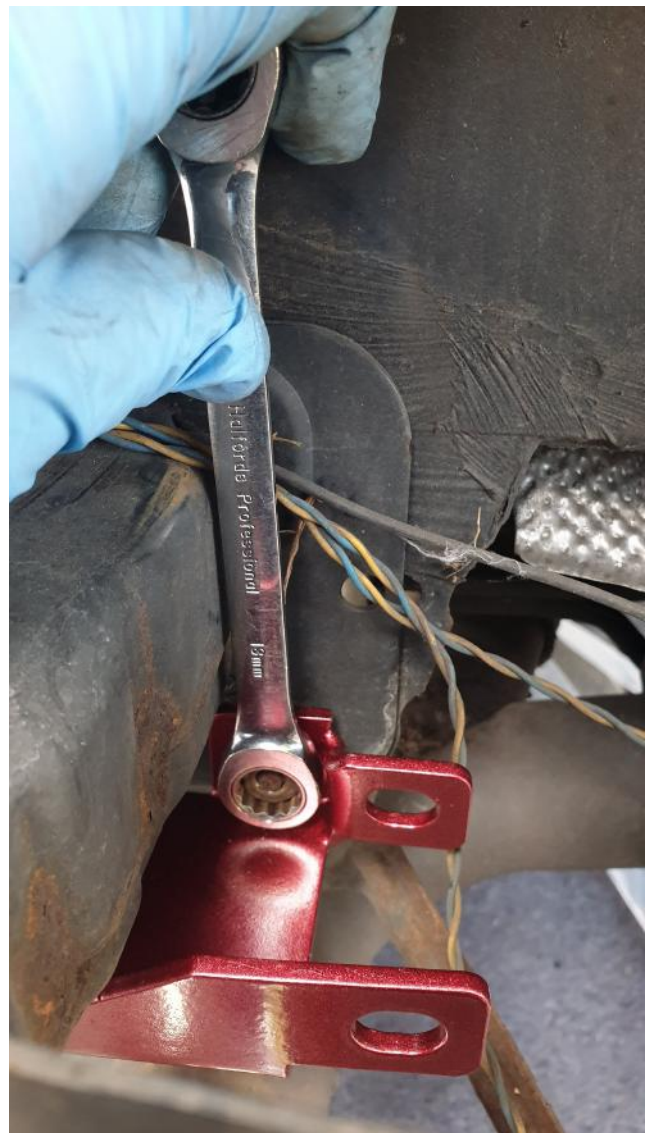






## **Step 4.**

**You can now slip the brace into place onto the existing studs where the nuts were.**



**With the bar fully in place you can then use a 15MM spanner and 8MM allen to tighten the bar to the brackets. Then reinstall the bumper in the reverse order of removal.**

