Ford Focus MK2 Front Subframe X Brace



Tools Required: 13MM and 18MM



Job time approx. 20-30 Mins

Step 1.

Lift your car either on a car lift or using a jack and jack stands. Note: you will need the car jacked up completely even or the bolt holes won't line up.

Step 2.

Remove the 4 13MM bolts that hold the standard brace onto the chassis and remove the brace.

Note: Keep the bolts as you will need them later.



Step 3.

Using the supplied bolts and washers hand tighten the 2 bolts closest to the engine first (Marked 1 in the photo), then get 2 of the bolts removed in step 2 and hand tighten the 2 further back bolts (Marked 2 in the photo).

Then tighten down all 4 bolts.

